(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization

International Bureau



(43) International Publication Date 7 August 2003 (07.08.2003)

PCT

(10) International Publication Number WO 2003/064528 A3

(51) International Patent Classification7: C08F 297/04, B32B 27/32

C08L 53/02,

(21) International Application Number:

PCT/EP2003/000278

(22) International Filing Date: 13 January 2003 (13.01.2003)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

02075463.6 02079462.4

31 January 2002 (31.01.2002) EP

24 October 2002 (24.10.2002) EP

(71) Applicant (for all designated States except US): KRATON POLYMERS RESEARCH B.V. [NL/NL]; Badhuisweg 3, NL-1031 CM Amsterdam (NL).

(72) Inventors; and

(75) Inventors/Applicants (for US only): MARIS, Catherine, Augusta [BE/BE]; 1, av. Jean Monnet, B-1348 Ottignies-Louvain-la-Neuve (BE). JOLY, Gert, Johan [BE/BE]; 1, av. Jean Monnet, B-1348 Ottignies-Louvain-la-Neuve (BE). MOERENHOUT, Jacques [BE/BE]; 1, av. Jean Monnet, B-1348 Ottignies-Louvain-la-Neuve (BE). OOSTERBOSCH, Sonja, Marie [BE/BE]; 1, av. Jean Monnet, B-1348 Ottignies-Louvain-la-Neuve (BE).

(74) Agents: KORTEKAAS, Marcel et al.; Kraton Polymers Research B.V., Legal Department, Badhuisweg 3, NL-1031 CM Amsterdam (NL).

- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

(88) Date of publication of the international search report: 1 April 2004

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: BLOCK COPOLYMER COMPOSITIONS, HAVING IMPROVED MECHANICAL PROPERTIES AND PROCESS-25.00 **ABILITY**

(57) Abstract: A composition to be used for the manufacture of mono-or multilay er films for food-wrap applications comprising from 5 to 40 wt% of a styrenic block copolymer, a polyolefin in an amount of at least 40 wt% and optionally a resin which is compatible with the hydrogenated poly(butadiene) blocks of the styrenic block copolymer in an amount of from 0 to 25 %wt, wherein all weight percentages are relative to the weight of the complete composition; a styrenic block copolymer to be used in said composition, and mono-or mu lti-layer films comprising said composition.





A. CLASSIFICATION OF SUBJECT MATTER IPC 7 C08L53/02 C08F297/04 B32B27/32

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

Category °	Citation of document, with Indication, where appropriate, of the relevant passages	Relevant to dalm No.
Ρ,Χ	WO 02 28965 A (KRATON POLYMERS RES B V; HANDLIN DALE LEE JR (US); DJIAUW LIE KHON) 11 April 2002 (2002-04-11) * (same applicant, same invention - invalid present application priority date); pg.2, line 30- pg.3, line 2; claims 1-8; pg.5, line 16-32; pg.4, line 29- pg.5, line 15; examples; pg.10, line 22-23 * page 6, line 22-page 8, line 5; claim 8	1-4
X	US 5 346 964 A (SHIBATA TOORU ET AL) 13 September 1994 (1994-09-13) * column 7, line 30, particularly "films,sheets"; column 1, line 61 - column 2, line 1; column 2, line 31-38; column 3, line 9-12, 40-44; column 3, line 55 - column 4, line 6; abstract * column 7, line 44-49,51-59 -/	1-4

Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
Special categories of cited documents: A' document defining the general state of the art which is not considered to be of particular relevance E' earlier document but published on or after the international filling date L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) O' document referring to an oral disclosure, use, exhibition or other means P' document published prior to the international filling date but later than the priority date claimed	 'T' later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention 'X' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone 'Y' document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. '&' document member of the same patent family
Date of the actual completion of the international search 8 January 2004	Date of mailing of the international search report 1 9. 01, 2004
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nì, Fax: (+31-70) 340-3016	Authorized officer Hammond, A

Form PCT/ISA/210 (second sheet) (July 1992)



	TO A LINE AND A CALCULATION OF THE PARTY OF	1C1/EF 03/002/8
	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	Relevant to claim No.
Category °	Citation of document, with indication, where appropriate, of the relevant passages	negyani to Gain No.
X	EP 1 061 099 A (KUREHA CHEMICAL IND COLTD) 20 December 2000 (2000-12-20) * claims 1,2,4,3-17, particularly films and laminated films; page 4, line 9-31, 42-57; page 2, line 1-8 * abstract	1-4
X	US 6 042 907 A (BLACKWELDER MAURICE W ET AL) 28 March 2000 (2000-03-28) * abstract ; claims 1-5 * column 5, line 41-43	1-4
P,X	US 6 406 653 B1 (BLACKWELDER MAURICE W ET AL) 18 June 2002 (2002-06-18) * abstract ; claims 7,9,10 * column 5, line 43-45	1-4
х	WO 01 09239 A (ESNEAULT CALVIN P ; MAUGANS REXFORD A (US); HO THOI H (US); PATEL R) 8 February 2001 (2001-02-08) * abstract, particularly elastic films; claims 1,5 * page 2, line 11,12	1-4
X	EP 0 863 193 A (SHELL INT RESEARCH) 9 September 1998 (1998-09-09) * page 6, line 2, particularly "food and beverage containers"; abstract; page 2, line 29-49, 52-54; page 3, line 54-56; page 4, line 29-34 * page 4, line 29-34	
Υ	US 4 970 259 A (MITCHELL NEIL F ET AL) 13 November 1990 (1990-11-13) * column 3, line 1-9; column 4, line 29-36, 42-46; examples; column 6, line 49-68 *	1-4
Υ	EP 0 413 262 A (KURARAY CO) 20 February 1991 (1991-02-20) * abstract * page 3, line 1-50	1-4
А	EP 0 822 227 A (SHELL INT RESEARCH) 4 February 1998 (1998-02-04) * page 2, line 46-56 * page 3, line 1-8; table 1	1-3
А	US 5 627 235 A (HIMES GLENN R) 6 May 1997 (1997-05-06) * column 1, line 10-13; column 1, line 60 - column 2, line 5; column 2, line 55-65* abstract; table 1	1-3



In application No PC1/EP 03/00278

		FC1/EP 03/002/8				
C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT						
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.				
A	WO 01 19919 A (SHELL INT RESEARCH) 22 March 2001 (2001-03-22) * abstract ; claims *	1-3				
Α	EP 0 254 346 A (SHELL INT RESEARCH) 27 January 1988 (1988-01-27) * claims 1-10 ; abstract *	1-3				





Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II Observations where unity of Invention is lacking (Continuation of item 2 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
see additional sheet
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this international Search Report covers only those claims for which fees were paid, specifically claims Nos.: 1-4
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark on Protest The additional search fees were accompanied by the applicant's protest. X No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-3

A composition suitable for the manufacture of a monolayer, or of multilayer films for food-wrap applications. The said composition comprising from 5 to 40 wt.% of a styrenic block copolymer of either molecular structure S-EB-S...(1), or of molecular structure (S-EB)nX...(2) as described in the application claim 1; a polyolefin in an amount of at least 40 wt.%; and optionally 0-25 %wt. of a resin which is compatible with the hydrogenated poly(butadiene) blocks, wherein all wt.% are relative to the weight of the complete composition.

2. Claim: 4

A monolayer film, or a multilayer film comprising at least one layer based on a composition according to any one of the claims 1-3.

3. Claims: 5-8

A styrenic block copolymer as described in application claims 5-8.

INTERMITIONAL SEARCH REPORT

PCT/EP 03/00278

					1.017	EP U3/UU2/8
	itent document I in search report		Publication date		Patent family member(s)	Publication date
WO	0228965	Α	11-04-2002	AU EP WO	2434702 A 1322707 A1 0228965 A1	15-04-2002 02-07-2003 11-04-2002
115	5346964	 А	13-09-1994	 JP	2305814 A	19-12-1990
00	3340304		10 03 133.	ĴΡ	2754723 B2	20-05-1998
				US	5306779 A	26-04-1994
				DE	69032963 D1	08-04-1999
				DE	69032963 T2	19-08-1999
				DE DE	69033210 D1 69033210 T2	19-08-1999 09-12-1999
				EP	0398758 A2	22-11-1990
				ΕP	0709413 A1	01-05-1996
				ŪS	5191024 A	02-03-1993
				JP	2764746 B2	11-06-1998
				JP	3072512 A	27-03-1991
				JP	3127872 B2 10182925 A	29-01-2001 07-07-1998
		•		JP JP	3128760 B2	29-01-2001
				JP	10182926 A	07-07-1998
	1061000		20 12 2000		1061000 41	20-12-2000
٤٢	1061099	Α	20-12-2000	EP CN	1061099 A1 1122076 B	24-09-2003
				WO	9945064 A1	10-09-1999
US	6042907	Α	28-03-2000	US	6406653 B1	18-06-2002
US	6406653	B1	18-06-2002	US	6042907 A	28-03-2000
WO	0109239	Α	08-02-2001	AU	5148800 A	02-01-2001
				AU	5588100 A	02-01-2001
				AU	6615400 A	19-02-2001
				BR BR	0012087 A 0012219 A	02-04-2002 07-05-2002
				BR	0013064 A	02-04-2002
				CA	2377553 A1	08-02-2001
				CN	1355826 T	26-06-2002
				CN	1355827 T	26-06-2002
				CN	1365378 T	21-08-2002 17-07-2002
				CZ EP	20020339 A3 1198516 A1	24-04-2002
				EP	1189988 A1	27-03-2002
				EP	1208157 A1	29-05-2002
				JP	2003502470 T	21-01-2003
				JP	2003502471 T	21-01-2003
				JP NO	2003506513 T 20020407 A	18-02-2003 26-03-2002
				TW	506990 B	21-10-2002
					200220	
				US	2002147273 A1	10-10-2002
				US WO	2002147273 A1 0077094 A1	21-12-2000
				US WO WO	2002147273 A1 0077094 A1 0077095 A1	21-12-2000 21-12-2000
				US WO WO WO	2002147273 A1 0077094 A1 0077095 A1 0109239 A1	21-12-2000 21-12-2000 08-02-2001
		·		US WO WO WO US	2002147273 A1 0077094 A1 0077095 A1 0109239 A1 2003119971 A1	21-12-2000 21-12-2000 08-02-2001 26-06-2003
				US WO WO US US	2002147273 A1 0077094 A1 0077095 A1 0109239 A1 2003119971 A1 6426390 B1	21-12-2000 21-12-2000 08-02-2001 26-06-2003 30-07-2002
				US WO WO US US US	2002147273 A1 0077094 A1 0077095 A1 0109239 A1 2003119971 A1 6426390 B1 2001048991 A1	21-12-2000 21-12-2000 08-02-2001 26-06-2003
				US WO WO US US	2002147273 A1 0077094 A1 0077095 A1 0109239 A1 2003119971 A1 6426390 B1	21-12-2000 21-12-2000 08-02-2001 26-06-2003 30-07-2002 06-12-2001

INTERNAL SEARCH REPORT

tic plication No PCI/EP 03/00278

					PCT/EP	03/00278
Patent document cited in search repor	1	Publication date		Patent family member(s)		Publication date
WO 0109239	A		CA EP WO US US	2406666 1280856 0185843 2003060529 6437014	5 A1 3 A1 9 A1	15-11-2001 05-02-2003 15-11-2001 27-03-2003 20-08-2002
EP 0863193	А	09-09-1998	US AU BR CN DE DE EP ES TR	5777043 699760 5641098 9800829 1195012 69809982 69809982 0863193 2189078 9800379	D B2 B A D A 2 A 2 D1 2 T2 B A1 B T3 5 A2	07-07-1998 17-12-1998 10-09-1998 05-10-1999 07-10-1998 23-01-2003 28-08-2003 09-09-1998 01-07-2003 21-05-1999 01-04-2001
US 4970259	Α	13-11-1990	US	5068138	ВА	26-11-1991
EP 0413262	A	20-02-1991	JP JP DE DE EP	277900 3076744 69025006 69025006 0413262	4 A 5 D1 5 T2	23-07-1998 02-04-1991 07-03-1996 19-09-1996 20-02-1991
EP 0822227	A	04-02-1998	BR CA EP JP TR TW US	9705233 2211944 0822223 10077382 9700720 416973 5926703	4 A1 7 A1 2 A 0 A2 1 B	29-06-1999 31-01-1998 04-02-1998 24-03-1998 21-02-1998 01-01-2001 20-07-1999
US 5627235		06-05-1997	UST AUU BRA CN DEK WOP ESP NUU US	5589542 163033 687133 1107399 9407936 2175586 1136823 69408474 726923 9512649 0726923 2111966 9504566 961766 2160759 RE36753	1 T 1 B2 5 A 0 A1 1 A ,B 4 D1 4 T2 7 T3 5 A1 7 A1 6 T3 6 T 0 A 5 C2	31-12-1996 15-02-1998 19-02-1998 23-05-1995 26-11-1996 11-05-1995 27-11-1996 12-03-1998 04-06-1998 11-05-1995 21-08-1996 16-03-1998 06-05-1997 28-06-1996 20-12-2000 27-06-2000
WO 0119919	A	22-03-2001	AU BR CN WO EP JP	7656900 0013990 1374989 0119919 1224238 2003509564	O A 5 T 9 A1 8 A1	17-04-2001 14-05-2002 16-10-2002 22-03-2001 24-07-2002 11-03-2003

INTERMITIONAL SEARCH REPORT

lightio	olleation No	
PCT/EP	03/00278	

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
WO 0119919	Α		US	6630532 B1	07-10-2003
EP 0254346	A	27-01-1988	AU AU BR CA DE EP ES JP JP KR	593666 B2 7530387 A 8703432 A 1309530 C 3783527 D1 3783527 T2 0254346 A2 2053521 T3 2665660 B2 63033463 A 9610840 B1	15-02-1990 14-01-1988 22-03-1988 27-10-1992 25-02-1993 13-05-1993 27-01-1988 01-08-1994 22-10-1997 13-02-1988 09-08-1996